

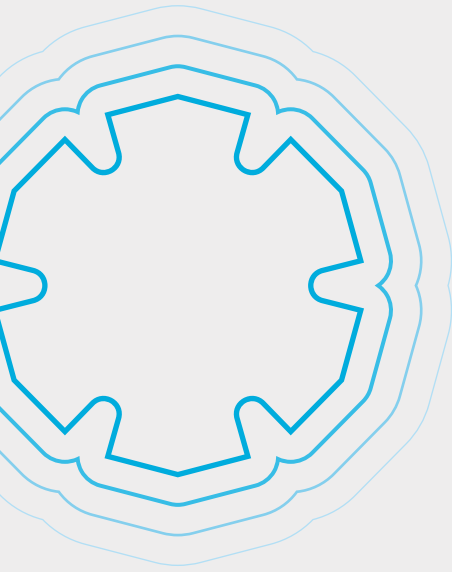
# EHRZ SERIES

## SPECIAL ACTION

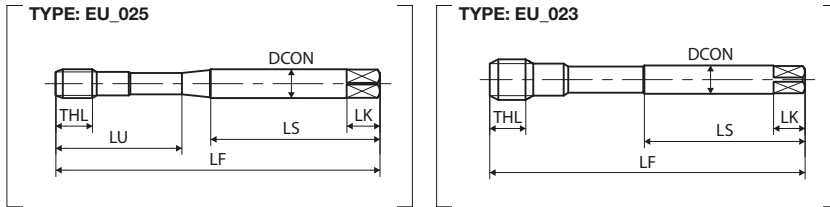
1/05-31/07/2026

 **TOOLLIGA**  
YOUR PROFESSIONAL GUIDE

Setzen Sie auf die Qualität der Yamawa Gewindeformer für Werkstoffe bis 40 HRC. Erhalten Sie ein exklusives Poloshirt als Geschenk für jeweils 250 € Bestellwert.



## EHRZ (DIN)



| M       | TCTR<br>(tolerance) | Bored Hole Ø (mm) |      | Code       | THCHT<br>(chamfer) | LF<br>(mm) | THL<br>(mm) | LU<br>(mm) | LS<br>(mm) | DCON<br>(mm) | K<br>(mm) | LK<br>(mm) | NOF  | Type | €     |
|---------|---------------------|-------------------|------|------------|--------------------|------------|-------------|------------|------------|--------------|-----------|------------|------|------|-------|
|         |                     | Max               | Min  |            |                    |            |             |            |            |              |           |            |      |      |       |
| DIN 371 |                     |                   |      |            |                    |            |             |            |            |              |           |            |      |      |       |
| M3X0.5  | IS02X(6HX)          | 2.83              | 2.76 | 3121101035 | 2P                 | 56         | 5           | 18         | 34         | 3.5          | 2.7       | 6          | 5(5) | 025  | 25,45 |
| M4X0.7  | IS02X(6HX)          | 3.75              | 3.66 | 3121101042 | 2P                 | 63         | 7           | 21         | 38         | 4.5          | 3.4       | 6          | 5(5) | 025  | 26,17 |
| M5X0.8  | IS02X(6HX)          | 4.70              | 4.60 | 3121101049 | 2P                 | 70         | 9           | 25         | 39         | 6            | 4.9       | 8          | 5(5) | 025  | 27,77 |
| M6X1    | IS02X(6HX)          | 5.61              | 5.5  | 3121101055 | 2P                 | 80         | 11          | 30         | 45         | 6            | 4.9       | 8          | 5(5) | 025  | 31,60 |
| M8X1.25 | IS02X(6HX)          | 7.52              | 7.38 | 3121101064 | 2P                 | 90         | 12          | 35         | 47         | 8            | 6.2       | 9          | 6(6) | 025  | 35,62 |
| M10X1.5 | IS02X(6HX)          | 9.41              | 9.26 | 3121101078 | 2P                 | 100        | 13          | 39         | 52         | 10           | 8         | 11         | 8(8) | 025  | 42,25 |

| M        | TCTR<br>(tolerance) | Bored Hole Ø (mm) |       | Code       | THCHT<br>(chamfer) | LF<br>(mm) | THL<br>(mm) | LU<br>(mm) | LS<br>(mm) | DCON<br>(mm) | K<br>(mm) | LK<br>(mm) | NOF  | Type | €     |
|----------|---------------------|-------------------|-------|------------|--------------------|------------|-------------|------------|------------|--------------|-----------|------------|------|------|-------|
|          |                     | Max               | Min   |            |                    |            |             |            |            |              |           |            |      |      |       |
| DIN 376  |                     |                   |       |            |                    |            |             |            |            |              |           |            |      |      |       |
| M12X1.75 | IS02X(6HX)          | 11.3              | 11.13 | 3121101088 | 2P                 | 110        | 15          | -          | 56         | 9            | 7         | 10         | 8(8) | 023  | 55,70 |
| M14X2    | IS02X(6HX)          | 13.19             | 13    | 3121101100 | 2P                 | 110        | 18          | -          | 56         | 11           | 9         | 12         | 8(8) | 023  | 62,27 |
| M16X2    | IS02X(6HX)          | 15.19             | 15    | 3121101114 | 2P                 | 110        | 18          | -          | 56         | 12           | 9         | 12         | 8(8) | 023  | 79,10 |

| MF        | TCTR<br>(tolerance) | Bored Hole Ø (mm) |       | Code       | THCHT<br>(chamfer) | LF<br>(mm) | THL<br>(mm) | LU<br>(mm) | LS<br>(mm) | DCON<br>(mm) | K<br>(mm) | LK<br>(mm) | NOF  | Type | €     |
|-----------|---------------------|-------------------|-------|------------|--------------------|------------|-------------|------------|------------|--------------|-----------|------------|------|------|-------|
|           |                     | Max               | Min   |            |                    |            |             |            |            |              |           |            |      |      |       |
| DIN 374   |                     |                   |       |            |                    |            |             |            |            |              |           |            |      |      |       |
| MF8X1     | IS02X(6HX)          | 7.61              | 7.49  | 3121101065 | 2P                 | 90         | 12          | -          | 46         | 6            | 6.2       | 8          | 6(6) | 023  | 36,50 |
| MF10X1.25 | IS02X(6HX)          | 9.51              | 9.38  | 3121101079 | 2P                 | 100        | 13          | -          | 51         | 7            | 5.5       | 8          | 8(8) | 023  | 42,84 |
| MF10X1    | IS02X(6HX)          | 9.61              | 9.55  | 3121101080 | 2P                 | 90         | 13          | -          | 46         | 7            | 5.5       | 8          | 8(8) | 023  | 46,25 |
| MF12X1.5  | IS02X(6HX)          | 11.39             | 11.24 | 3121101089 | 2P                 | 100        | 15          | -          | 51         | 9            | 7         | 10         | 8(8) | 023  | 56,40 |
| MF12X1.25 | IS02X(6HX)          | 11.51             | 11.38 | 3121101090 | 2P                 | 100        | 15          | -          | 51         | 9            | 7         | 10         | 8(8) | 023  | 56,40 |
| MF12X1    | IS02X(6HX)          | 11.62             | 11.5  | 3121101091 | 2P                 | 100        | 15          | -          | 51         | 9            | 7         | 10         | 8(8) | 023  | 56,40 |
| MF14X1.5  | IS02X(6HX)          | 13.39             | 13.24 | 3121101102 | 2P                 | 100        | 18          | -          | 51         | 11           | 9         | 12         | 8(8) | 023  | 62,27 |
| MF14X1.25 | IS02X(6HX)          | 13.51             | 13.38 | 3121101103 | 2P                 | 100        | 18          | -          | 51         | 11           | 9         | 12         | 8(8) | 023  | 70,02 |
| MF16X1.5  | IS02X(6HX)          | 15.38             | 15.23 | 3121101116 | 2P                 | 100        | 18          | -          | 51         | 12           | 9         | 12         | 8(8) | 023  | 79,10 |

| Bearbeitetes Material                            | Vc (m/min) |
|--|------------|
| P2 Kohlenstoff-Stähle und niedriglegierte Stähle | 10÷40      |
| P3 Mittellegierter Kohlenstoffstahl              | 10÷40      |
| P4 Hochlegierte Stähle                           | 10÷35      |
| P3-P4 Vergütungsstähle <40 HRC                   | 10÷25      |
| P7 Ferritische-Martensitische Rostfreie Stähle   | 10÷15      |
| M Austenitische Edelstähle (niedriglegiert)      | 10÷15      |



EHRZ



Yamawa Katalog



Yamawas App

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